

Split

Work Order ID 103224-2

June-19-13 9:54:55 AM

D 4436-041
B 103224

103224

Item ID: D4436-041

Revision ID:

Item Name: Alt Bracket Assembly

Start Date: 6/19/13

Start Qty: ~~12.00~~

12

Required Date: 7/03/13

Req'd Qty: 12.00

12

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals:

Process Plan: *MLS*

Date: *13-06-19* Tooling:

Date:

Run Start *NR1*

QC:

Date: SPC (Y/N):

Date:

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
D4436	A								
100		0.00							
100									
Small Fab	Memo	0.00							
Small Fab	Assemble as per dwg and intall grommet								
110	QC5- Inspect part completeness to step on W/O	0.00							
110									
QC	Memo	0.00							
Quality Control									
160	Identify as per dwg & Stock Location: <i>ST274</i>	0.00							
160									
Packaging	Memo	0.00							
Packaging									

6

FF
13-07-17

6

137 17

6X

M.L.D. 13-07-17

Work Order ID 103224

June-19-13 9:54:55 AM

103224

Page 2

Item ID: D4436-041

Revision ID:

Item Name: Aft Bracket Assembly

Start Date: 6/19/13 Start Qty: 12.00

Required Date: 7/03/13 Req'd Qty: 12.00

Reference:

Accept

N900040100

Setup Start *NS1*

Stop *NS2*

Cust Item ID:

Customer:

Approvals: Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start *NR1*

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop *NR2*

Sequence ID/
Work Center ID

Operation
Description

Set Up/
Run Hours

Tool ID

Tool #

Plan
Code

Accept
Qty

Reject
Qty

Reject
Number

Insp.
Stamp

170

QC21- Final Inspection - Work Order Release

0.00

170

QC

Memo

0.00

Quality Control

MCS 13-07-19

ME
13-7-18

*Picklist Print

June-19-13 9:54:58 AM

Page 1

Work Order ID: 103224

103224

Parent Item: D4436-041

D4436-041

Parent Item Name: Aft Bracket Assembly

Start Date: 6/19/13

Required Date: 7/03/13

Start Qty: 12.00

Required Qty: 12.00

Comments:

IPP REV:A 11.10.05 NEW ISSUE DD VERF:EC
RevB 11.12.22 per PA2 EC verified by:JLM
12.01.24 PER DWG REV.A DD VERF:EC

IPP
IPP REV:C

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D4440-1

Manufactured No

100

Each

18.0000

1

12

D4440-1

Grommet

**

FF 13-07-17

Location

Loc Qty

Loc Code

GA

103225

17

6

80645

1

91714

16

ST139F

1

79372

1

D4435-043

Manufactured No

100

Each

4.0000

1

12

D4435-043

Mount Bracket Assembly

**

FF 13-07-17

Location

Loc Qty

Loc Code

ST109

103220

4

6

96396

2

97003

2

D4436-043

Manufactured No

100

Each

0.0000

1

12

D4436-043

Aft Outboard Bracket Assembly

**

6

FF 13-07-17

D4436-045

Manufactured No

100

Each

12.0000

1

12

D4436-045

Aft inboard Bracket Assembly

**

FF 13-07-17

Location

Loc Qty

Loc Code

ST274

12

95872

12

6

* Picklist Print

June-19-13 9:54:58 AM

Page 2

Work Order #: 105224

Parent Item: D4436-041

Parent Item Name: Aft Bracket Assembly

103224

D4436-041

Start Date: 6/19/13

Required Date: 7/03/13

Start Qty: 12.00

Required Qty: 12.00

AN525-832R6

Purchased

No

100

Each

271.0000

4

48

**

AN525-832R6

Screw

Location

Loc Qty

Loc Code

ST344 125803

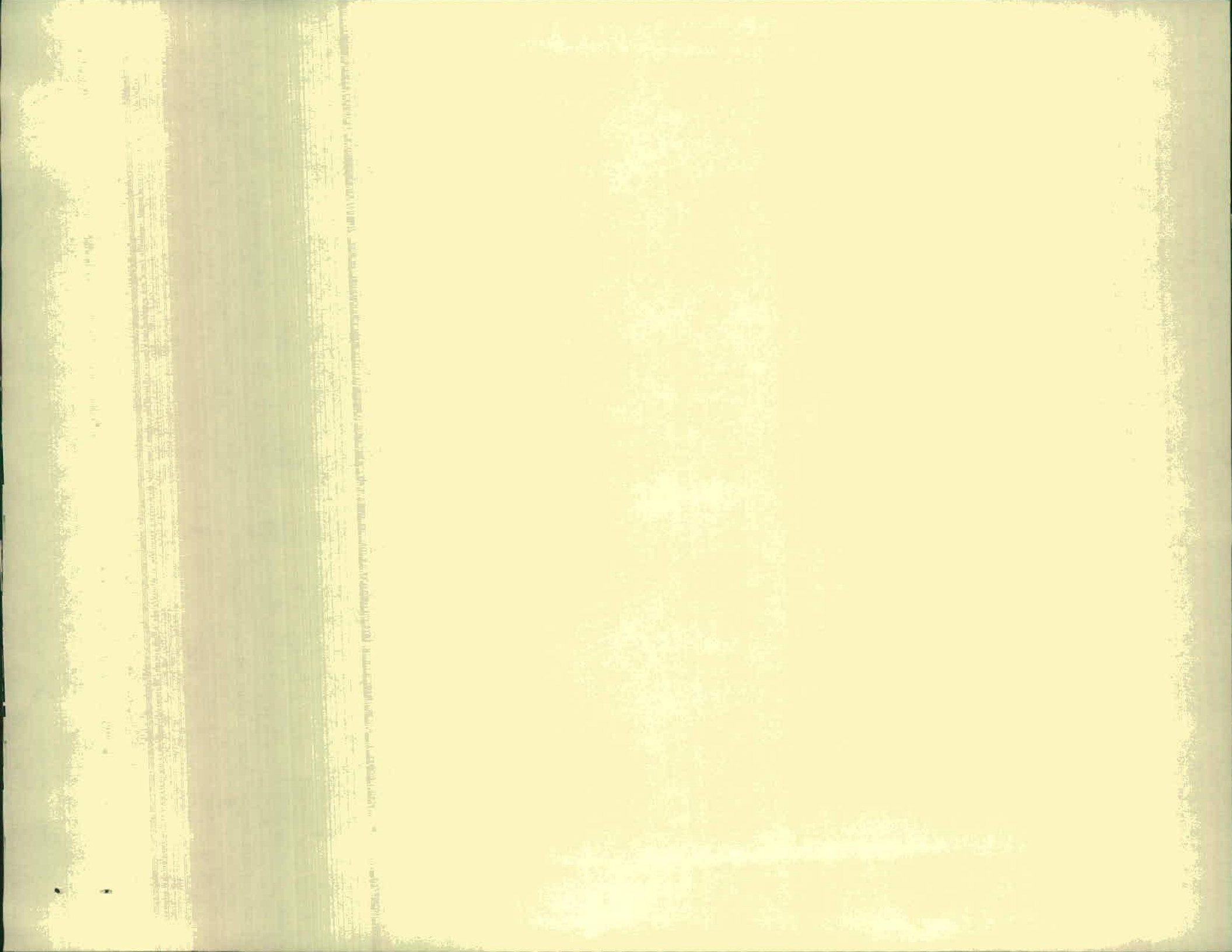
271

125303

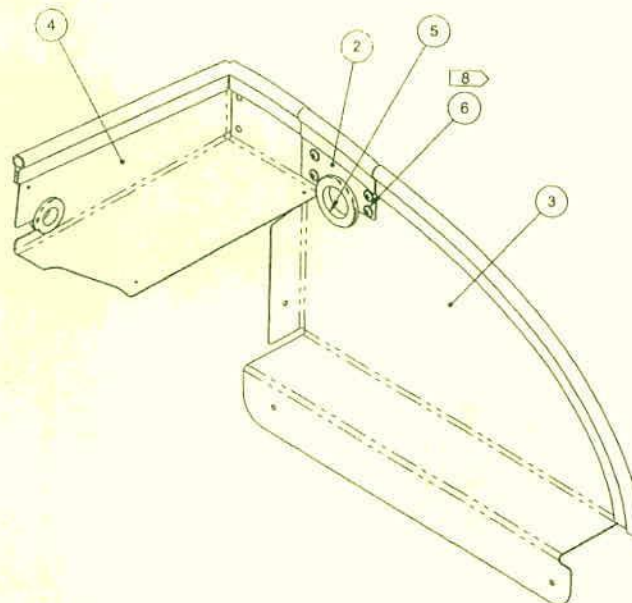
271

24

FF 13-07-17



ITEM	QTY	PART NUMBER	DESCRIPTION
1	X	D4436-041	AFT BRACKET ASSEMBLY
2	1	D4435-043	BRACKET ASSEMBLY
3	1	D4436-043	AFT OUTBOARD BRACKET ASSEMBLY
4	1	D4436-045	AFT INBOARD BRACKET ASSEMBLY
5	1	D4440-1	GROMMET
6	4	AN525-832R6	SCREW



D4436-041 AFT BRACKET ASSEMBLY

NOTES:

- 1) MATERIAL: N/A
- 2) FINISH: N/A
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.1
- 7) WEIGHT: 1.31 lbs
- 8) TORQUE SCREW TO 12-15 (in-lb)

103224 MJS
1306-19

103224
1306-19
MJS

A	NEW ISSUE	RF	12.01.17
REV	DESCRIPTION	BY	DATE
DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. A
MFG. APPR.	<i>[Signature]</i>	D4436	SHEET 1 OF 7
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	COVER ASSEMBLY	NTS
DATE	12.01.17	<small>COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL, AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR REPRODUCED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.</small>	

